



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4464-041
Job Sheet 195827



Part No: D4464-041

Job Qty: 1 pcs

Part Name: Fuel Tank Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 6/17/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP REV:A 11.11.23 NEW ISSUE DD VERF:EC IPP REV:B 12.03.08 AS PER DWG REV.B DD VERF:EC IPP REV:C 12.04.24 ECN 12-571 DD VERF:EC IPP REV:D 13.10.30 DWG REV PE1 DD VERF:JLM IPP REV:E 14.06.13 AS PER DWG REV.E DD VERF:JLM IPP REV:F 14.07.21 AS PER DWG REV.F DD VERF:JLM IPP REV:G 15.01.15 AS PER DWG REV.G DD VERF:JLM IPP REV:H 15.03.04 AS PER DWG REV.H9 DD VERF:JLM IPP REV:I 15.06-17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	6/17/19	6/17/19	0.00	10.34	Large Fab - 1 - B4B		
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
							Large Fab - 11 - B4B (Various)		
112	Small Fab - 2 - B4B	1 pcs	6/17/19	6/17/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
114	QC 5	1 pcs	6/17/19	6/17/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		



QC 9

					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	DAS 24 9-89
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
120	Large Fab - Welded Assy-2-B4B	1 pcs	6/17/19	0.00 10.34	Large Fab - 1 - B4B	
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	
					Large Fab - 3 - B4B	DAS 24 9-89
					Large Fab - 4 - B4B	
					Large Fab - 5 - B4B	
					Large Fab - 6 - B4B	
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
					Large Fab - 11 - B4B (Various)	
123	Small Fab - 3 - B4B	1 pcs	6/17/19	0.00 1.53	Small Fab - 1 - B4B	DAS 58 9-89
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
140	Large Fab - Welded Assy-3-B4B	1 pcs	6/17/19	0.00 10.34	Large Fab - 1 - B4B	
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	
					Large Fab - 3 - B4B	DAS 24 9-89
					Large Fab - 4 - B4B	
					Large Fab - 5 - B4B	
					Large Fab - 6 - B4B	
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
					Large Fab - 11 - B4B (Various)	
141	QC 9	1 pcs	6/17/19	0.00 0.00	QC 9 - 10	
					QC 9 - 18	
					QC 9 - 24	DAS 43 9-89
					QC 9 - 43	
					QC 9 - 50	
					QC 9 - 9	
142	QC 5	1 pcs	6/17/19	0.00 0.00		DAS 43 9-89
143	Outsource - 2 - NDT per QSI038	1 pcs	6/17/19		SKY002-VC	5 JUN 2019-06-26
145	Packaging 2-1 - Receive - B4B	1 pcs	6/17/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	JUN 27 2019

				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
147	QC 6	1 pcs	6/17/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
150	Handfinish - 1-1 Chemical-B4B	1 pcs	6/17/19	0.00 1.32	Handfinish - 1 - 1 - B4B
					Handfinish - 1 - 2 - B4B
					Handfinish - 1 - 3 - B4B
					Handfinish - 1 - 4 - B4B
					Handfinish - 1 - 5 - B4B
					Handfinish - 1 - 6 - B4B
					Handfinish - 1 - 7 - B4B
					Handfinish - 1 - 8 - B4B
					Handfinish - 1 - 9 - B4B
					Handfinish - 1 - 10 - B4B
					Handfinish - 1 - 11 - B4B
					Handfinish - 1 - 12 - B4B
					Handfinish - 1 - 13 - B4B
					Handfinish - 1 - 14 - B4B
					Handfinish - 1 - 15 - B4B
					Handfinish - 1 - 16 - B4B
					Handfinish - 1 - 17 - B4B
					Handfinish - 1 - 18 - B4B
					Handfinish - 1 - 19 - B4B
					Handfinish - 1 - 20 - B4B
					Handfinish - 1 - 21 - B4B
					Handfinish - 1 - 22 - B4B
160	QC 7	1 pcs	6/17/19	0.00 0.00	QC 7 - 10
					QC 7 - 13

DAS
JUN 27 2019 68
9-89

B15819-07-02

				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	SMP 19/1/12
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
164 Small Fab - 4 - B4B	1 pcs	6/17/19	0.00 1.53	Small Fab - 1 - B4B	SMP 19/1/12
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
169 QC 5	1 pcs	6/17/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
					DAS 40
					JUL 02 2019 9-59
170 Spray Paint - 2 - B4B	1 pcs	6/17/19	0.00 1.73	Spray Paint - 1 - B4B	
				Spray Paint - 2 - B4B	R017-7-3
				Spray Paint - 3 - B4B	
				Spray Paint - 4 - B4B	
180 QC 14	1 pcs	6/17/19	0.00 0.00	QC 14 - 15	
				QC 14 - 2	
				QC 14 - 34	
				QC 14 - 41	
				QC 14 - 51	

						QC 14 - 58	
						QC 14 - 59	
						QC 14 - 9	
						QC 14 - 68	DAS
						QC 14 - 40	81
						QC 14 - 19	9-89
						QC 14 - 43	JUL 04 2019
						QC 14 - 24	
190 Small Fab - 5 - B4B	1 pcs	6/17/19	0.00	1.53		Small Fab - 1 - B4B	SMD 19/7/19
						Small Fab - 2 - B4B	
						Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
						Small Fab - 6 - B4B	
						Small Fab - 7 - B4B	
200 QC 5	1 pcs	6/17/19	0.00	0.00		QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	DAS
							40
							JUL 05 2019 9-89
210 Packaging 3-1 - Stock - B4B	1 pcs	6/17/19	0.00	0.00		Packaging 3 - 1 - B4B	SMD 19/7/19
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220	QC 21 - SA	1	6/17/19	0.00 0.00	QC 21 - SA - 21
		pcs			QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - 1- Weld D4023-3 cap as per dwg D4464 2- Buff alodine on all edges welded parts.

Descriptions: 110 - (QC9- Inspect visual per QSI004- Fusion Welds)

112 - 1- Wet install baffles to front and back panel using rivet and Proseal as per dwg A/R Proseal

Batch: 576610 10/19

114 - (QC5- Inspect part completeness to step on W/O)

120 - 1- Use fixture to weld D4125 bolws to D4463-13 using DT9810 as per dwg. 2- Tack Weld D4463-3 to side, front a back panel.

123 - Transfer drill and c'sink D4975-1 bracket to bottom bracket , wet install as per dwg Proseal 890B

Batch: _____ Install hinge wet with proseal as per dwg A/R Proseal 890B Batch: _____ Instal

D4000-9 grommets as per dwg, ***D4000-1 FLAT SURFACE MUST BE INSTALL UPWARDS AS PER DWG*** Install fitting D4000-1 wet with proseal as per dwg A/R Proseal 890B Batch: _____

140 - Weld top D4463-1 using DT9811 and DT9810 Finish welding the rest of the tank.

141 - (QC9- Inspect visual per QSI004- Fusion Welds)

142 - (QC5- Inspect part completeness to step on W/O)

143 - ISSUE P/O : _____ LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM

1417 LEVEL 2

145 - (Receive & Inspect for Damage & Mat'l Certs)

147 - (QC6- All purchased or subcontracted products)

150 - (Chemical Conversion Coat per QSI005 4.1) 1- Alodine on tank. No alodine inside

160 - (QC7-Inspect Chemical Conversion Coat)

164 - 1- Brush Proseal 890A on all internal sheet metal folds Proseal 8990A Batch: _____ 2- Assemble as per dwg and for D4577-041/-3/-5 access panels install wet with proseal 890B A/R Proseal 890B Batch: _____

169 - (QC5- Inspect part completeness to step on W/O)

170 - (Spray Paint / NDT Room) ***MASK PROIOR PRIME AND PAINT AS PER DWG*** PRIME TEMPO GREY AS PER DWG AND QSI PRIMER BATCH: 571337 PAINT FLAT GREY AS PER DWG AND QSI PAINT

BATCH: 5738949

180 - (QC14- Inspect Spray Paint)

190 - 1- Install placards, fuel sender, tank support, fuel filler splash guard assy, fuel cap as per dwg 2- Abrade surface with red scotch brite and install cushion using contact cement A/R Contact Cement Batch: _____

200 - (QC5- Inspect part completeness to step on W/O)

210 - (Identify as per dwg & Stock Location: _____)

220 - (QC21- Final Inspection - Work Order Release)

M/38872
ALU ROD

M/38872

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3999-7	Corner	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5119431
D4000-5	Fuel Tank Vent Fitting	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5158736
D4023-3	Cap And Flange	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5093113
D4125-1	Fwd Sediment Bowl	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5120684
D4125-3	Aft Sediment Bowl	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5121123
D4462-1	Baffle	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5102365
D4462-3	Baffle	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5121181
D4463-041	Tank Top Assembly	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5122075
D4463-11	Tank Front	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5137593
D4463-13	Tank Bottom	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5121072
D4463-3	Tank Aft End	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5122073
D4463-5	Tank Upper Cut Out	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5136666
D4463-7	Tank Fwd End	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5121187
D4463-9	Tank Back	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5122050
ST350 AN3-5A	Bolt	24 Ea (24 ea)	190-Small Fab - 5 - B4B	5149158
ST350 AN3-7A	Bolt	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5089286
ST349 AN3H5A	Bolt	5 Ea (5 ea)	190-Small Fab - 5 - B4B	5140403
ST066 D3997-11	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5140578
ST066 D3997-17	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5089489
ST066 D3997-29	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5133518
ST066 D3997-43	Placard	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5133548
ST066 D3997-5	Placard	2 pcs (2 ea)	190-Small Fab - 5 - B4B	5133589
GA130 D4000-045	Fuel Pickup Fitting Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5040854
GA130 D4000-1	Fuel Supply Fitting	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5122503
GA130 D4000-9	Grommet	3 pcs (3 ea)	190-Small Fab - 5 - B4B	5124292 X1
GA130 D4008-041	Fuel Filler Splash Guard Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5133334
GA130 D4008-11	Hinge Half	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5060061
GA130 D4057-1	Retaining Ring	3 pcs (3 ea)	190-Small Fab - 5 - B4B	5156450
D4062-041	Tank Support Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5118496
ST089 D4404-5	Cushion, Fwd	2 pcs (2 ea)	190-Small Fab - 5 - B4B	5187952
GA127 D4577-041	Fwd Access Panel Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5181062
GA127 D4577-1	Rear Access Panel	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5119982
GA127 D4577-3	Middle Access Panel	1 pcs (1 ea)	190-Small Fab - 5 - B4B	519003
ST400 D4968-1	Side Cushion	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5116825
GAB30 D4975-1	Bracket	1 pcs (1 ea)	190-Small Fab - 5 - B4B	5113854-1
CA007 MS20426AD4-4	Rivet	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5106821-1
MS20470AD4-4	Rivet, Universal Head	165 Ea (165 ea)	190-Small Fab - 5 - B4B	5146197
ST309 MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	190-Small Fab - 5 - B4B	5149299
ST303 MS21042L3	Nut	4 Ea (4 ea)	190-Small Fab - 5 - B4B	5156763
ST264 NAS1149D0332J	Washer	13 Ea (13 ea)	190-Small Fab - 5 - B4B	5176545
ST260 NAS1149D0363J	Washer	24 Ea (24 ea)	190-Small Fab - 5 - B4B	5196121
D5473-063	Fuel Sender Assembly	1 pcs (1 ea)	190-Small Fab - 5 - B4B	

~~5121123~~

010300

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3999-7	1	12	0
	D4000-5	1	3	0
	D4023-3	1	5	0
	D4125-1	1	1	0
	D4125-3	1	1	0
	D4462-1	1	1	0
	D4462-3	1	1	0
	D4463-041	1	2	0
	D4463-11	1	0	0
	D4463-13	1	0	0
	D4463-3	1	1	0
	D4463-5	1	5	0
	D4463-7	1	3	0
	D4463-9	1	1	0
190-Small Fab - 5 - B4B	AN3-5A	24	186	0
	AN3-7A	4	316	0
	AN3H5A	5	51	0
	D3997-11	1	13	0
	D3997-17	1	12	0
	D3997-29	1	13	0
	D3997-43	1	13	0
	D3997-5	2	21	0
	D4000-045	1	4	0
	D4000-1	1	9	0
	D4000-9	3	6	0
	D4008-041	1	2	0
	D4008-11	1	5	0
	D4057-1	3	13	0
	D4062-041	1	2	0
	D4404-5	2	2	0
	D4577-041	1	1	0
	D4577-1	1	0	0
	D4577-3	1	3	0
	D4968-1	1	1	0
	D4975-1	1	2	0
	D5473-063	1	0	0
	MS20426AD4-4	4	1,996	0
	MS20470AD4-4	165	30,469	0
	MS20470AD4-6	8	4,391	0
	MS21042L3	4	2,081	0
	NAS1149D0332J	13	3,490	0
	NAS1149D0363J	24	1,450	0
Part Specifications				
Specifications could not be found.				

Plex 5/31/19 8:17 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By Lead hand / Supervisor QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details:			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043846



Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Attention: Jenne, Heather

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043846
PO Date: 6/26/19
Due Date: 6/26/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195827	D4464-041	Fuel Tank Assembly : Various STC's ISSUE P/O : LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417 LEVEL 2	Firmed	-	6/26/19	1 pcs	0 pcs	1 pcs	\$345.00/pcs	\$345.00
2	196220	D212-664-101	Fwd Crosstube - High : TC STC SH01-9 Issue 3, FAA STC SR01298NY 09/01/08, EASA STC EASA.IM.R.S.01304 07/03/06, DGAC MEXICO STC IA- 316/2015 15/06/17 *** WEAR LATEX GLOVES WHEN HANDLING CROSSTUBE*** Liquid Penetrant Inspection as per QSI 038 LPI as per ASTM 1417 Level 2 Attach copy of NDT results to work order	Firmed	-	6/26/19	1 pcs	0 pcs	1 pcs	\$193.75/pcs	\$193.75
	196221		JUN 27 2019	Firmed	-	6/26/19	1 pcs	0 pcs	1 pcs	\$193.75/pcs	\$193.75
	196362		JUN 27 2019	Firmed	-	6/26/19	1 pcs	0 pcs	1 pcs	\$193.75/pcs	\$193.75
	196363		JUN 27 2019	Firmed	-	6/26/19	1 pcs	0 pcs	1 pcs	\$193.75/pcs	\$193.75
Sub Total:							4	0	4		\$775.00

Grand Total: \$1,120.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043846



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/26/19 3:21 PM Dart.Guerin.Kimberley

**skyservice****Work Order Traveler**
Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO40864	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: POHB043846 ✓
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:**CARRY OUT NDT ON:**

- ✓ 1 FUEL TANK ASSY , P/N: D4464-041 , J/S: 195827 ✓ DAS 68 9-89
- ✓ 4 FWD CROSSTUBES , P/N: D212-664-101 , J/S: 196220 , 196221 , 196362 , 196363 ✓

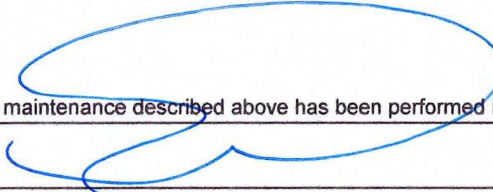
Action Taken:				Date:	Initial/Stamp:	
LPI C/O IAW ASTM E-1417M-16				JUN 26 2019	 	
NO CRACK OR LEAK FOUND						
PEN. ZL-56, MPO13600, CLEANER SKC-S MPO13923 , DEV. MPO11715 , UV LIGHT M-20142						
Description	Location	P/N	Qty	Batch	S/N Off	S/N On
 345.00 tank 775 ÷ 4 = \$193.75						

RECEIVED

JUN 26 2019

DART AEROSPACE LTD.

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature: 	ACA/SCA Stamp 	Date: JUN 26 2019
Name: RAFIK MELIKIAN		